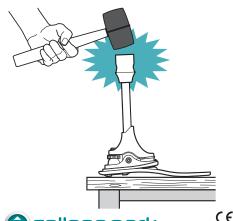
ALTERNATE METHOD AND FINISHING

(3) If there is no suitable surface available, keep the foot upright and use a rubber mallet to drive the DP sleeve onto the dynamic shank.

Look through the threaded hole at the top to see that the DP sleeve is fully seated. There should be no gap between the top of the shank and the sleeve.





MADE IN THE USA 049 INS TT DPS 170808

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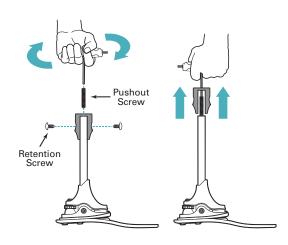
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INSTRUCTION SHEET

DYNAMIC FOOT /SHANK DISASSEMBLY



Using a 4mm hex key, thread the pushout screw clockwise several turns into the top of the DP sleeve. The DP sleeve will then lift off the dynamic foot/ shank system.

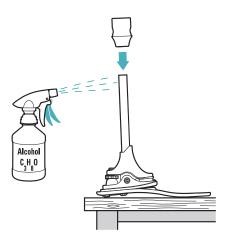
Remember to remove all the retention screws before disassembling the DP sleeve.

DP SLEEVE ASSEMBLY



Wet the end of the dynamic shank thoroughly with water or alcohol then insert the DP sleeve onto the dynamic foot/shank system.

Lubrication is critical for easy sleeve insertion, but must be a liquid that will evaporate. Never use oil, silicone-based lubricants or adhesive to bond the shank.



SEAT THE SLEEVE INTO PLACE



Invert the foot and drive it until the DP sleeve slides into place.

Be sure to use a flat, compressive surface (such as a wooden work bench) to avoid damaging the DP sleeve.

