

# TECHNICAL INSTRUCTIONS



## BOSTON DIGITAL ARM ENDO ADAPTER



### PACKAGE CONTENTS

- (1) Boston Arm Endo Adapter
- (2) Roll Pin, SS, .06x.187
- (1) Roll Pin, SS, .125 x.250

### TOOLS REQUIRED

- .125 drill bit (included with Endo AXIS)
- 4mm hex key
- Boston Digital Arm



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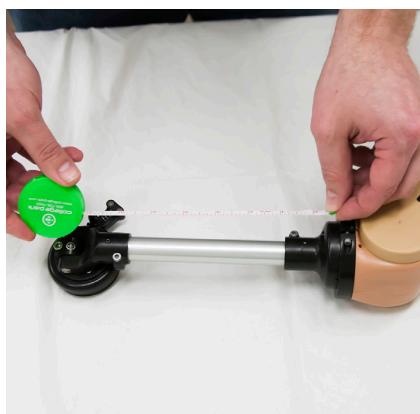
# ASSEMBLY INSTRUCTIONS



1. Assemble AXIS Shoulder and tube as presented in the instructions included with the shoulder.



2. Remove screw of the Bottom clamp ring
3. Starting at one end of the clamp ring, press onto proximal end of Boston Elbow and work in a circle, applying pressure to ensure a tight fit of the clamp ring onto the Boston Elbow. Reinstall screw and loosely tighten



4. Determine length of 20mm tube and cut tube to desired length and reassemble



5. Obtain proper orientation of Boston Elbow by carefully rotating the connected adapter and elbow.
6. When desired orientation is reached, tighten clamp screw on Tube adapter and clamp ring. Recommended torque on tube adapter is 4.5 in lbs (.5nM).



7. Determine best location for rotation limit pins (.060x.187) and Insert the roll pins into desired holes around the circumference of the Boston Arm Adapter. The rotation limit can be set between 90-270°



8. Tighten screw on clamp ring. Do not overtighten. Recommended torque 4.5 in lbs (.5nM). Lighter torque is acceptable to allow friction movement.



9. Once final alignment is set. Drill .125 hole through the hole in the bottom tube clamp.

10. Insert roll pin.

## TECHNICAL ASSISTANCE / EMERGENCY SERVICE 24/7/365

College Park's regular office hours are Monday thru Friday, 8:30 am – 5:30 pm (EST). After hours, an emergency Technical Service number is available to contact a College Park representative.



**COLLEGE PARK INDUSTRIES**  
27955 College Park Dr.  
Warren, MI 48088 USA



**EMERGO EUROPE**  
Prinsessegracht 20, 2514 AP  
The Hague, Netherlands



**MADE IN THE USA**  
568 INS SJ DA 170404

**Australian Sponsor**  
**EMERGO AUSTRALIA**  
Level 20, Tower II  
Darling Park  
201 Sussex Street  
Sydney, NSW 2000  
Australia